SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

AXIS METROLOGY, INC.
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CALIBRATION

Valid To: January 31, 2016 Certificate Number: 1767.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations[1]:

I. Dimensional

Parameter/Equipment	Range	CMC Uncertainty[2, 4] (±)	Comments
Coordinate Measuring Machines (CMMs)[3] –			ANSI/ASME B89.4.10360.2
Linear Displacement Accuracy: X, Y, Z	Up to 60.96 m	(1 + 1.5*L*) µm	Section 6.0 w/ HP laser interferometer
Volumetric Performance	900 mm	1.8 µm	Section 6.0 w/ ball bar
Repeatability	– – –	1.0 µm	Section 6.0 w/ master sphere

[1] This laboratory offers field commercial calibration service only.

[2] Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. Calibration and Measurement Capabilities Uncertainty represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of $k = 2$. The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC Uncertainty due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

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[3] Field calibration service is available for this calibration and this laboratory meets A2LA *R104 – General Requirements: Accreditation of Field Testing and Field Calibration Laboratories* for these calibrations. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g. resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC.

[4] In the statement of CMC, *L* is the numerical value of the nominal length of the device measured in inches.

American Association for Laboratory Accreditation

Accredited Laboratory

A2LA has accredited

AXIS METROLOGY, INC.

Wixom, MI

for technical competence in the field of

Calibration

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2005 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets any additional program requirements in the field of calibration. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (*refer to joint ISO-ILAC-IAF Communiqué dated 8 January 2009*).

Presented this 23rd day of May 2014.

President & CEO
For the Accreditation Council
Certificate Number 1767.01
Valid to January 31, 2016

For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.